

# Metro Vancouver - Waste-to-Energy Facility CONTINUOUS EMISSION MONITORING SYSTEM

September 2021

## 1. Monthly Summary Report

Parameter	Compliance Limit (mg/dscm)	Compliance Period	Maximum Measurement (mg/dscm)		
			Unit 1	Unit 2	Unit 3
CO	50	24 hr	39.5	33.3	35.5
SO <sub>2</sub>	200	24 hr	127.7	107.6	125.5
NOx	190	24 hr	124.9	136.8	132.8
THC	10	24 hr	0.34	0.15	0.88
			Monthly Average (mg/dscm)		
			Unit 1	Unit 2	Unit 3
Opacity (%)			0.52	0.39	0.48
CO			27.1	22.2	26.5
THC			0.06	0.05	0.25
SO <sub>2</sub>			55.6	67.4	74.5
NOx			119.5	129.1	129.8

Interim Discharge Limits will apply until and including the following dates, at which point the Discharge Limits and Response Limits will apply

a. HCl – March 3, 2025

b. SO<sub>2</sub> – March 3, 2025

## 2. Monthly Exceedance Report

### 2.a. Discharge Limit Exceedances

Unit	Compliance Parameter	Discharge Limit (mg/dscm)	Date	Exceedance Level
	Reason/Action Taken			

### 2.b. Response Limit Exceedances

Compliance Parameter: Carbon Monoxide

Response Limit: 100 mg/dscm 1/2 hour average

Unit No. 1

Date / Time	Duration	Exceedance (mg/dscm)	Action Taken
4-Sep 09:00	30 min	127.6	Started gas burners, adjusted airflow, modified feed rate.
10-Sep 09:30	30 min	285.9	Started gas burners, adjusted airflow, modified feed rate.
10-Sep 11:30	30 min	126.0	Started gas burners, adjusted airflow, modified feed rate.
15-Sep 09:30	30 min	124.0	Started gas burners, adjusted airflow, modified feed rate.
15-Sep 10:00	30 min	114.3	Started gas burners, adjusted airflow, modified feed rate.
17-Sep 09:30	30 min	112.3	Started gas burners, adjusted airflow, modified feed rate, checked instrumentation.
21-Sep 10:00	30 min	102.1	Started gas burners, adjusted airflow, modified feed rate.
21-Sep 13:30	30 min	100.7	Started gas burners, adjusted airflow, modified feed rate.
22-Sep 14:00	30 min	144.6	Started gas burners, adjusted airflow, modified feed rate.
23-Sep 15:30	30 min	104.5	Started gas burners, adjusted airflow, modified feed rate.

**Compliance Parameter: Carbon Monoxide**  
**Response Limit: 100 mg/dscm 1/2 hour average**  
**Unit No. 2**

Date / Time	Duration	Exceedance (mg/dscm)	Action Taken
1-Sep 19:00	30 min	103.2	Started gas burners, adjusted airflow, modified feed rate, checked instrumentation.
3-Sep 11:00	30 min	116.2	No action required, unit self corrected.
4-Sep 06:30	30 min	101.9	Started gas burners, adjusted airflow, modified feed rate.
4-Sep 12:00	30 min	105.3	Adjusted airflow, modified feed rate.
29-Sep 09:00	30 min	130.0	Started gas burners, adjusted airflow.

**Compliance Parameter: Carbon Monoxide**  
**Response Limit: 100 mg/dscm 1/2 hour average**  
**Unit No. 3**

Date / Time	Duration	Exceedance (mg/dscm)	Action Taken
6-Sep 17:00	30 min	110.9	Started gas burners, adjusted airflow, modified feed rate, checked instrumentation.
13-Sep 07:30	30 min	127.8	Started gas burners, adjusted airflow, modified feed rate.
22-Sep 06:30	30 min	109.9	Started gas burners, adjusted airflow, modified feed rate.
23-Sep 18:00	30 min	154.6	Started gas burners, adjusted airflow, modified feed rate.

**2.c. Transient Conditions**

**Gas burners unavailable during shutdown and furnace temperature average below 800C**

Unit	Duration	Date	Time	
#3	29 minutes	5-Sep-21	03:51-04:20	
<b>Cause</b>				
<p>Auxiliary burners on unit 3 were unavailable to maintain the secondary combustion zone temperature during boiler shutdown period.</p> <p>Unit 3 was placed in shutdown mode at 2021-09-05 at 03:51 due to a communications failure. The Provincial Boiler Vessel Safety Act and the Provincial Gas Act require a boiler purge following the restart of the combustion fans. The auxiliary burners were unavailable for a period of 29 minutes between 2021-09-05 03:51 and 04:20.</p>				
<b>Action Taken to Restore Steady State Conditions</b>				
<p>The induced draft fan and forced draft fan were restarted at 2021-09-05 04:03. Natural gas burners were online at 2021-09-05 04:20. The shutdown was complete at 2021-09-05 04:43.</p>				
<b>Remedial Action Planned and/or Taken</b>				
<p>Covanta is determining the cause of the communications failure.</p>				

**Gas burners unavailable during shutdown and furnace temperature average below 800C**

Unit	Duration	Date	Time
#3	28 minutes	5-Sep-21	05:22-05:50
<b>Cause</b>			
Auxiliary burners on unit 3 were unavailable to maintain the secondary combustion zone temperature during boiler shutdown period.			
Unit 3 was placed in shutdown mode at 2021-09-05 at 05:22 due to a communications failure. The Provincial Boiler Vessel Safety Act and the Provincial Gas Act require a boiler purge following the restart of the combustion fans. The auxiliary burners were unavailable for a period of 28 minutes between 2021-09-05 05:22 and 05:50.			
<b>Action Taken to Restore Steady State Conditions</b>			
The induced draft fan and forced draft fan were restarted at 2021-09-05 05:28. Natural gas burners were online at 2021-09-05 05:50. The shutdown was complete at 2021-09-05 06:12.			
<b>Remedial Action Planned and/or Taken</b>			
Covanta is determining the cause of the communications failure.			

**Gas burners unavailable during shutdown and furnace temperature average below 800C**

Unit	Duration	Date	Time
#3	19 minutes	5-Sep-21	06:47-08:06
<b>Cause</b>			
Auxiliary burners on unit 3 were unavailable to maintain the secondary combustion zone temperature during boiler shutdown period.			
Unit 3 was placed in shutdown mode at 2021-09-05 at 06:47 due to a communications failure. The Provincial Boiler Vessel Safety Act and the Provincial Gas Act require a boiler purge following the restart of the combustion fans. The auxiliary burners were unavailable for a period of 19 minutes between 2021-09-05 06:47 and 08:06.			
<b>Action Taken to Restore Steady State Conditions</b>			
The induced draft fan was restarted at 2021-09-05 07:47 and the forced draft fan at 2021-09-05 07:48. Natural gas burners were online at 2021-09-05 08:06. The shutdown was complete at 2021-09-05 08:35.			
<b>Remedial Action Planned and/or Taken</b>			
The communications card was replaced.			

**Gas burners unavailable during shutdown and furnace temperature average below 800C**

Unit	Duration	Date	Time
#2	10 minutes	26-Sep-21	11:53-12:03
<b>Cause</b>			
Auxiliary burners on unit 2 were unavailable to maintain the secondary combustion zone temperature during boiler shutdown period.			
Unit 2 was placed in shutdown mode at 2021-09-26 at 11:53 due to an induced and forced draft fan trip. The Provincial Boiler Vessel Safety Act and the Provincial Gas Act require a boiler purge following the restart of the combustion fans. The auxiliary burners were unavailable for a period of 10 minutes between 2021-09-26 11:53 and 12:03.			
<b>Action Taken to Restore Steady State Conditions</b>			
The induced draft fan was restarted at 2021-09-26 11:53 and the forced draft fan at 2021-09-26 11:55. Natural gas burners were online at 2021-09-26 12:03. The shutdown was complete at 2021-09-26 12:26.			
<b>Remedial Action Planned and/or Taken</b>			
Electrical event recorder will be installed to determine cause of unknow trips.			

## Gas burners unavailable during shutdown and furnace temperature average below 800C

Unit	Duration	Date	Time	
#2	14 minutes	26-Sep-21	13:58-14:12	
<b>Cause</b>				
Auxiliary burners on unit 2 were unavailable to maintain the secondary combustion zone temperature during boiler shutdown period.				
Unit 2 was placed in shutdown mode at 2021-09-26 at 13:35 to replace a bag in the fabric filter baghouse. At 2021-09-26 13:58 the induced draft fan tripped, causing the gas burners to go off line. The Provincial Boiler Vessel Safety Act and the Provincial Gas Act require a boiler purge following the restart of the combustion fans. The auxiliary burners were unavailable for a period of 14 minutes between 2021-09-26 13:58 and 14:12.				
<b>Action Taken to Restore Steady State Conditions</b>				
The induced draft fan was restarted at 2021-09-26 14:00 and the forced draft fan at 2021-09-26 14:02. Natural gas burners were online at 2021-09-26 14:12. The shutdown was complete at 2021-09-26 14:24.				
<b>Remedial Action Planned and/or Taken</b>				
Electrical event recorder will be installed to determine cause of unknow trips.				

### 3. CEMS Availability

Analyzer	Required Availability (% hours per quarter)	Averaging Period	Monthly Availability		
			Unit 1	Unit 2	Unit 3
Opacity	90	Hour	100	100	100
Oxygen	90	Hour	99	100	100
CO	90	Hour	99	100	100
SO <sub>2</sub>	90	Hour	99	100	100
NOx	90	Hour	99	100	100
THC	90	Hour	99	100	100
Stack Flow	90	Hour	99	100	100

### 4. Shutdown Report

#### Unit 1

Duration in Hours	Reason	Date
2.42	Generating bank inlet fouled	September 15
27.78	Generating bank inlet fouled	September 16-17
6.43	Boiler casing leak	September 18
41.75	Furnace tube leak	September 27-29
13.43	Ash screw conveyor jammed	September 30

#### Unit 2

Duration in Hours	Reason	Date
0.37	Underfire air inspection	September 3
15.65	Broken grate bars	September 12
333.25	Annual major maintenance outage	September 13-25
0.27	Induced draft fan trip	September 26
0.67	Fabric filter baghouse bag change	September 26
0.57	Induced draft fan trip	September 26

### Unit 3

Duration in Hours	Reason	Date
32.98	Primary economizer tube leak	September 2-3
3.26	Delta V communications issue	September 5
0.18	BC Hydro power interruption	September 18
5.66	Ash discharger plug	September 20-21

### 5. Facility Bypass and Emergency/spill Event Report

Date/Time	Cause	Duration
	Action Taken	

### 6. Other Data

		UNIT 1	UNIT 2	UNIT 3
Waste Received	tonnes/day	17,839		
Waste Processed	tonnes/day	195	125	224
Maximum Waste Processed	tonnes/day	245	241	248
		Units 1, 2, and 3		
Natural Gas Consumed	m <sup>3</sup> /day	5,370		
	m <sup>3</sup> /month	161,114		
Fly ash disposed	tonnes	807		
Bottom ash disposed	tonnes	2,637		

### 7. Complaints and Responses

Date/Time	Complaint	Action Taken

September 2021 - Monthly CEMS Data

Date	Boiler #1								Boiler #2								Boiler #3							
	Stack Temp	O <sub>2</sub> (%)	SO <sub>2</sub> (mg/m <sup>3</sup> )	NO <sub>x</sub> (mg/m <sup>3</sup> )	CO (mg/m <sup>3</sup> )	THC (mg/m <sup>3</sup> )	Opacity (%)	Furnace Temp	Stack Temp	O <sub>2</sub> (%)	SO <sub>2</sub> (mg/m <sup>3</sup> )	NO <sub>x</sub> (mg/m <sup>3</sup> )	CO (mg/m <sup>3</sup> )	THC (mg/m <sup>3</sup> )	Opacity (%)	Furnace Temp	Stack Temp	O <sub>2</sub> (%)	SO <sub>2</sub> (mg/m <sup>3</sup> )	NO <sub>x</sub> (mg/m <sup>3</sup> )	CO (mg/m <sup>3</sup> )	THC (mg/m <sup>3</sup> )	Opacity (%)	Furnace Temp
9/1/21	153	9.1	40.8	124.9	21.6	0.00	0.30	925	157	8.8	57.9	130.2	22.4	0.04	0.65	956	152	8.4	51.3	129.7	23.9	0.09	0.39	942
9/2/21	153	9.2	37.9	121.6	24.7	0.00	0.34	917	157	8.6	58	127.5	18.3	0.02	0.61	956								
9/3/21	154	9.5	39.6	122.1	26.3	0.00	0.31	919	157	8.9	57.4	125.4	22.8	0.04	0.55	951								
9/4/21	155	9.6	58	124	25.1	0.00	0.31	928	158	9	85.1	127.7	23.5	0.06	0.60	965	160	8.4	92.8	128.9	26.3	0.21	0.40	932
9/5/21	154	9.7	42.4	121.9	34	0.34	0.31	894	156	9.1	60.1	125.7	22.2	0.03	0.53	934	155	8.3	79.8	130.2	35.4	0.20	0.37	912
9/6/21	156	9.5	41.8	122.8	22.4	0.01	0.31	906	156	9.2	60.9	128	19	0.02	0.39	934	150	8.2	62	130.8	28.5	0.23	0.36	910
9/7/21	154	9.5	55.8	122.9	31.1	0.00	0.32	923	156	9	68.6	129.7	18.9	0.07	0.52	946	154	8.5	62.6	132.8	22.1	0.21	0.37	924
9/8/21	153	9.9	40.1	121.6	23.9	0.00	0.31	931	156	8.8	58.7	128.4	16.4	0.06	0.35	957	154	8.7	65.3	132	21.9	0.28	0.35	922
9/9/21	157	9.8	38	123.2	22.9	0.16	0.32	920	157	8.8	56.5	127.8	13.7	0.04	0.26	947	157	8.8	66.5	130	25	0.25	0.36	922
9/10/21	155	9.3	37.3	121	32	0.13	0.44	937	157	9.1	51.4	129.4	14.8	0.01	0.35	932	156	8.7	60.9	131.9	24.1	0.23	0.36	921
9/11/21	153	9.1	39.5	120.7	24.3	0.12	0.30	921	156	8.9	53.2	126.7	22	0.04	0.98	930	155	8.5	63.7	130.3	23	0.18	0.42	930
9/12/21	152	9.5	47.7	121.5	22.6	0.10	0.32	921								153	8.6	76.6	128.3	23.6	0.26	0.37	947	
9/13/21	154	9.1	43.6	118.8	22.6	0.09	0.51	945								155	8.8	62.2	131	28.5	0.30	0.38	908	
9/14/21	155	9.4	59.4	115.7	32.8	0.11	0.82	949								155	8.9	94.4	129.4	21.4	0.24	0.44	936	
9/15/21	148	9.5	71.7	110.7	34.1	0.15	1.23	949								153	8.6	94.6	130.3	23.7	0.22	0.42	942	
9/16/21																155	8.8	125.5	130.6	28.7	0.17	0.45	922	
9/17/21																154	8.3	110	130.5	23.7	0.23	0.48	939	
9/18/21																154	8.4	117.5	128.9	28.5	0.19	0.46	940	
9/19/21	155	8.9	127.7	120.3	19.9	0.01	1.07	941								155	8.6	93.7	131.2	24.9	0.19	0.42	931	
9/20/21	157	9.5	91.6	121.6	17.4	0.06	0.52	914								155	9	71	128.7	26.1	0.88	0.39	925	
9/21/21	154	9.8	70.4	115.1	29.1	0.02	0.66	921								151	8.5	64.2	124.7	22.6	0.20	0.35	917	
9/22/21	155	9.5	69.8	117	39.5	0.03	0.64	889								154	8.8	60.9	127.6	33.9	0.25	0.45	907	
9/23/21	153	9.7	50.3	117	36.7	0.02	0.60	882								155	8.9	58	128.4	35.5	0.18	0.29	904	
9/24/21	154	9.4	54.2	113.3	32.5	0.02	0.65	892								156	8.7	52.1	123	27.4	0.15	0.29	925	
9/25/21	155	9.2	55.8	117.5	33.9	0.03	0.68	905								157	8.8	65.2	130.5	28.2	0.23	0.29	914	
9/26/21	156	9.1	61.6	115.1	20.4	0.02	0.65	902								158	8.1	79.4	130.2	23.5	0.19	0.34	925	
9/27/21	156	9.2	58.8	117	21.2	0.01	0.62	912	152	9.1	94.5	130	30.3	0.04	0.00	881	158	8.1	71.7	131.6	26.8	0.20	0.50	933
9/28/21									152	9.6	107.6	133	33.3	0.15	0.00	894	160	8.4	76.6	130.7	27.8	0.24	0.67	925
9/29/21									150	9.4	77.1	136.8	24	0.10	0.00	905	159	8.5	57.3	132.3	31.3	0.46	1.23	919
9/30/21									151	9.4	64.3	130.1	32.1	0.04	0.01	895	158	8.6	50.6	129.4	26.4	0.21	1.70	914
<b>Average</b>	154	9.4	55.6	119.5	27.1	0.06	0.52	918	155.2	9.0	67.4	129.1	22.2	0.05	0.39	932.2	155.3	8.6	74.5	129.8	26.5	0.25	0.48	924.6
<b>Min</b>	148	8.9	37.3	110.7	17.4	0.00	0.30	882	150.0	8.6	51.4	125.4	13.7	0.01	0.00	881.0	150.0	8.1	50.6	123.0	21.4	0.09	0.29	904.0
<b>Max</b>	157	9.9	127.7	124.9	39.5	0.34	1.23	949	158.0	9.6	107.6	136.8	33.3	0.15	0.98	965.0	160.0	9.0	125.5	132.8	35.5	0.88	1.70	947.0
<b>St Dev</b>	1.9	0.26	20.61	3.68	6.11	0.08	0.25	18.6	2.57	0.27	16.46	2.89	5.91	0.04	0.29	26.46	2.46	0.24	19.95	2.11	3.87	0.14	0.30	11.56

Blank days have less than 18 hours of valid data due to unit shut downs or analyzer outage/maintenance. According to standard guidelines used by Metro Vancouver Air Quality Policy and Environment Division, a minimum of 18 hours of valid data is required to generate a valid 24hr average.